

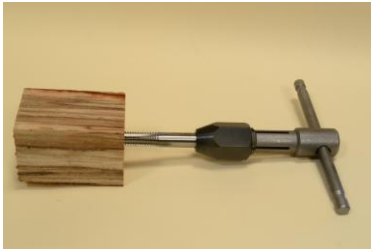
# Arizona Silhouette Bottle Stopper Instructions© 2014

Required Materials: Bottle Stopper Blank of choice, Drill Chuck (PSI 209), 5/16" drill bit (NM516), Bottle stopper mandrel (AZBSM02), Bottle stopper kit of choice (BHW472 used), Bottom Tap 3/8"x 16tpi (BG136), Tap Wrench Handle (LTWH1), Odies Oil System (BG187), Buffing Handle (AZBSBH)

Bottle Stopper Mandrel, Drill, and Tap & Tap Wrench Handle 1. Drill a 5/16" hole in a bottle stopper blank 7/8" deep



2. Tap the 5/16" hole you drilled



if you are using a full size one like the one we are

3. Pick the size of the spacer bushing you want to use. This will depend on the bottle stopper or a mini using for this sample!



4. Screw the blank onto the mandrel and bring up tail stock for support and turn it to your desired shape, sand it and finish your bottle stopper. I used Odies Oil (BG187) on this bottle stopper because it is food safe! Unscrew your bottle stopper and then use some 5 minute epoxy to glue your bottle stopper blank to the bottle stopper.



Buff your bottle stopper if desired!



Here is your finished bottle stopper....

