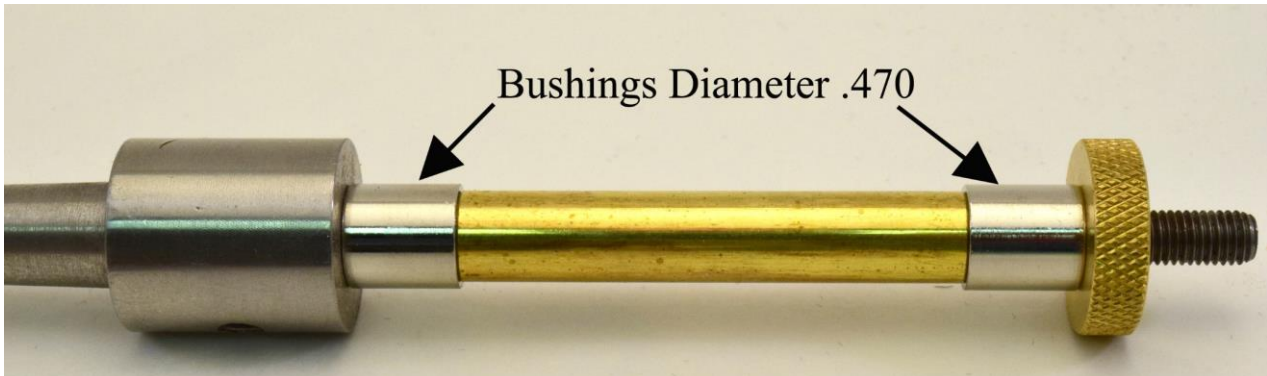




Sahara Pen Kit Instructions©

Drill Bit Required – 27/64” Bushings – AZ 502 (both same size .470”)



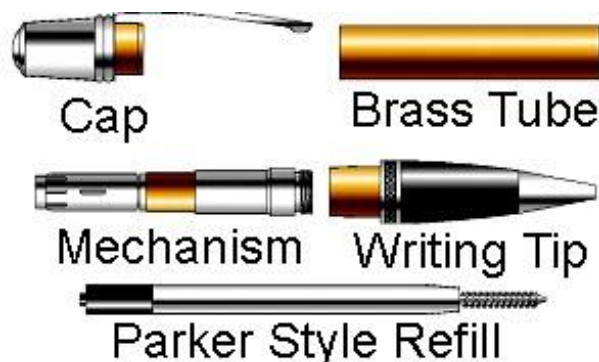
Turning The Pen

Mount the blank on a mandrel with the bushings on either end of the blank as shown. Turn the blank down to the bushings and finish the pen with the finish of your choice.

Assembly

Layout the parts of your pen as shown below.

1. Press the cap into the upper end of your pen blank.
2. Assemble the lower half of the pen by inserting the spring onto the refill and then placing it into the writing tip. Next place the twist mechanism over the refill and screw the assembly onto the writing tip.
3. Push the lower half of the pen into the upper end of your pen blank tube by hand. The fit is meant to be a loose fit which you can disassemble by hand so that you can change the refill when required.



Sahara Upgrade Gold & Chrome (AZ500) Sahara Chrome & Gun Metal (AZ501)

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