

Finishing Coffee Bean Pen Blanks

1. This pen blank is made from Alumilite and coffee beans. Turn the pen blank as you would any acrylic, **VERY SLOWLY** with **SHARP** tools taking light bites. Some people do not even use tools they just use sand paper and sand the blank round!
2. If a coffee bean “pops” out then find the bean if you can and use a very small amount of medium CA glue to glue it back in.
3. If you have any “holes” in your blank, take some of the waste from the shavings and use them to fill in the holes and then drip a very small drop or two of thin ca glue into the hole and then sand flush.
4. If you do not have any holes, simply sand the pen blank to 800 grit as you normally would sand any pen blank then...
5. Sand with the 4 **Abralon** sanding pads (500, 1000, 2000 & 4000 grit) sand with these for about 3-5 seconds with each pad.
6. The coffee beans are held together with alumilite (a type of acrylic) so to finish the pen blank all you have to do is buff it with the Acrylic Pen Buffing System (**BG012**) to the desired finish you want.
7. As an alternative, you may finish your pens with medium CA glue – it will take the coffee bean smell away from the coffee bean pen blank but it will give you a smooth finish on your blank.

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